

### Kits Include:

- Limit Switches in NEMA 4 Housing
- Mounting Adaptor
- Mounting Screws
- Coupling Pin

**Note:** Input shaft must be drilled per engineering print [89767](#).

### Specifications

- Limit Switches are available in three series: #360, #1440, and #4320.
- The series numbers relate to the maximum allowable input revolutions for each limit switch.
- You must calculate the input revolutions for your application and choose a limit switch that has the next higher capacity than required.
- Input revolutions to the limit switch equal the input revolutions to the Uni-Lift for the required load screw travel in one direction.

### Sizing

To calculate the required number of revolutions, utilize the following formula:

$$R = TPI \times \text{Rise}$$

TPI - Turns of the input shaft for 1 inch of rise.

Rise - one way travel.

### Example:

20 ton jack, 8:1 ratio, 72 inches of rise, TPI = 16

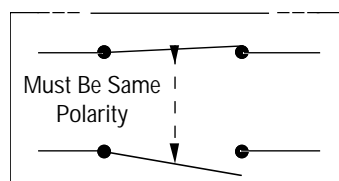
$$16 \times 72 = 1152 \text{ turns}$$

1152 turns is less than 1440, therefore, select a #1440 series limit switch.

### SPDT Switches Rating

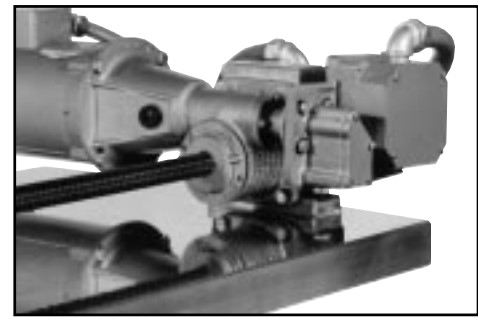
115 VAC	15 AMPS
230 VAC	10 AMPS

### Typical S.P.D.T. Switch Wiring Diagram



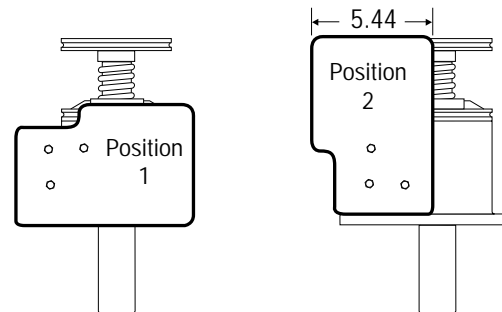
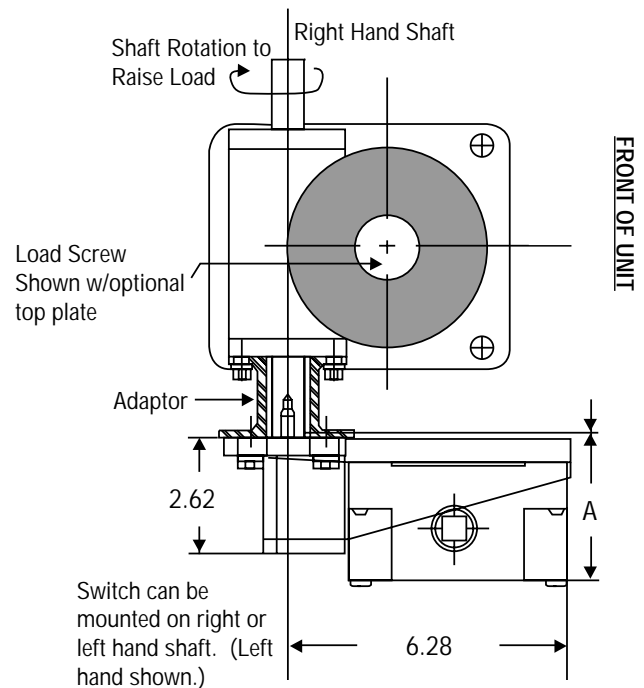
**NOTE:** Contact factory when using Limit Switches on short travel applications, i.e., less than 3 inches.

\* Only available with the B1 and J1 actuator.



The limit switch easily mounts onto either input shaft & counts the revolutions to allow accurate positioning.

### TOP VIEW



Switch can easily be mounted in any one of these positions.

